

## Standard Operating Procedures for Polyethylene Primer System

### APPLICATION

**NOTE - DO NOT SCOUR**

#### 1. Surface preparation

- Clean surface thoroughly with methylated Spirits

#### 2. Coating with PCJ001

- Apply 1<sup>st</sup> coat of PCJ001 Clear,
- Allow 1 minute
- Flash off then apply 2<sup>nd</sup> coat.
- Bake for 30 mins @ 40 degrees

**Caution**      **Avoid spraying Clear Polyethylene Primer when temperature is over 30 Degrees**

#### Coating with GSS001 White Primer or JMS001 Clear

- Once item has cooled down apply 2 medium wet coats.
- Once completed the use of prepsol is not recommended, it will soften the primers.
- No bake required with the GSS001 White or JMS001 Clear

The item now ready for top coat

### OPTIONS

GSS001 - Tintable (up to 10% Base coat tinter)  
Sandable if required (eg 1200W/D – 1500W/D)

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