

## Releasecote 715

### ***Mould Release and Protection System***

Available in 4 litre drums

### ***Description***

A water based semi permanent light release coating ideally suited for the release of parts with large flat surfaces, or parts where there is difficulty in containing warpage.

### ***Typical Uses***

Releasecote 715 is ideal for rotational mould internals where a light mould release is required. Large flat surfaces, difficulty in containing warpage, etc.

### ***Application***

1. Ensure that the product is mixed well before use.
2. Clean mould thoroughly before application of release agent.
3. Apply to a HOT mould surface. This ensures an even thin coating which will adhere well to the mould surface. The mould surface should be at 50 – 60 degC for optimum use. This can be achieved by using an electric industrial heat gun or other method.
4. If spraying, ensure that the spray equipment generates a fine mist.
5. After spraying wipe the surface with a damp cloth to ensure no beading of the coating.
6. For best performance cure the Releasecote 715 by running the mould empty through a production cycle, or by heating the coating at 130 degC for 5 minutes.

### ***Removal***

Releasecote 715 can be removed by conventional methods; glass or plastic bead media, abrasive pads and cleaning solvents or high pH detergent.

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## **Handling & Storage**

1. Before using please read the Product Information Sheet.
2. Keep product from freezing.
3. The product should be stored in a well ventilated area.

## **Safety Information**

Releasecote 715 is a water based product and contains no solvents. If using spray equipment do so in a well ventilated area. Avoid inhaling mist or vapours, just as spray paint inhalation should be avoided.

Inhalation...No effect  
Ingestion...Not detrimental  
Contact with skin...Mild irritant  
Contact with eyes...Temporary irritation  
Fire hazard...Non-flammable  
Fire Explosion Hazard...None

## **First Aid**

If inhaled remove person to fresh air and monitor breathing. If swallowed do not induce vomiting. Seek medical advice.

## **Spillage**

Use absorbent material & dispose of according to local regulations.

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